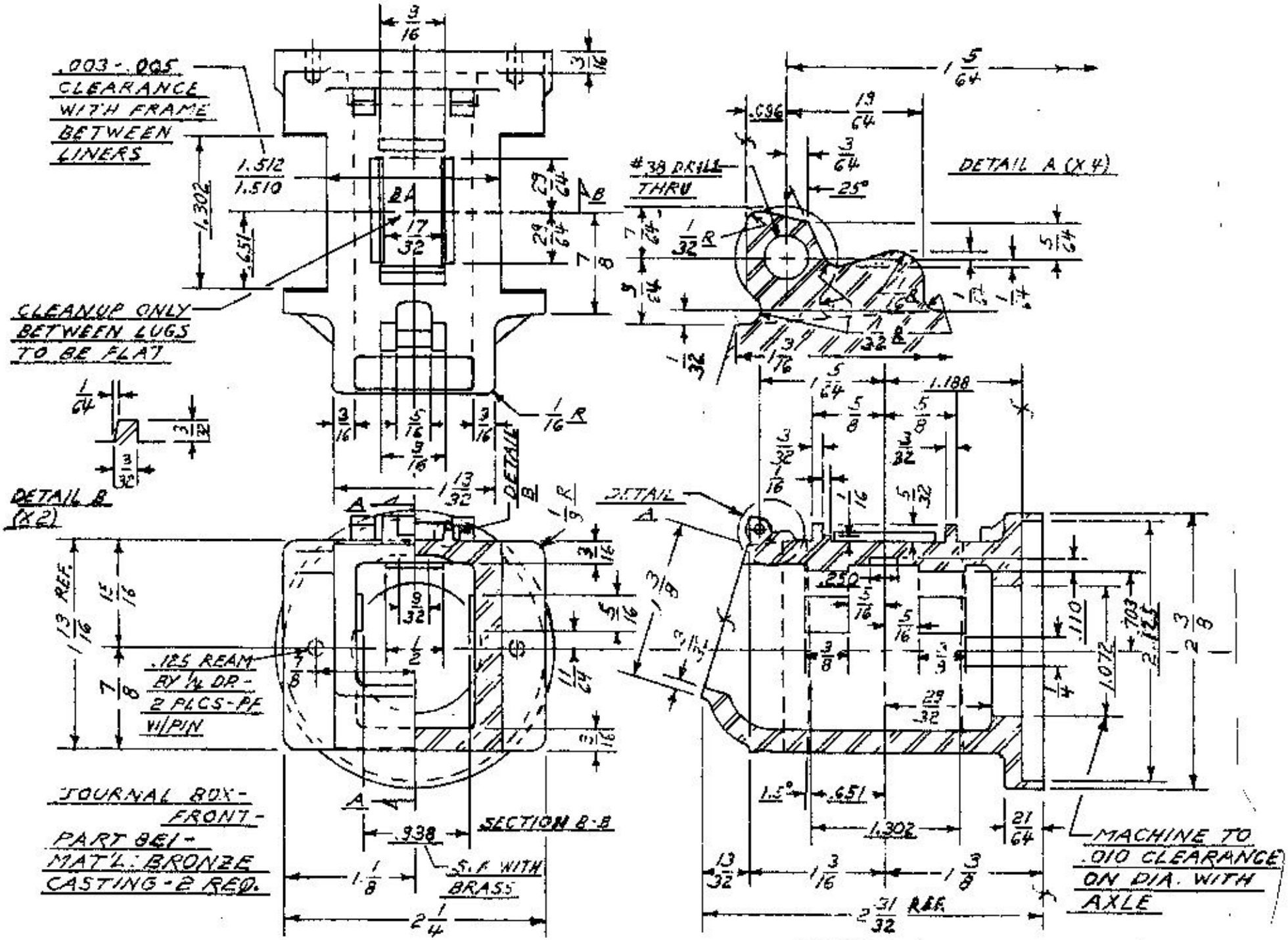

.003 - .005 CLEARANCE WITH FRAME BETWEEN LINERS
CLEANUP ONLY BETWEEN LUGS TO BE FLAT
DETAIL B (X2)
DETAIL A (X4)
#38 DRILL THRU
.125 REAM BY 1/4 DP - 2 PLCS - PF W/PIN
JOURNAL BOX - FRONT - PART 861 - MAT'L: BRONZE CASTING - 2 REQ.
SECTION B-B
S.F. WITH BRASS
SECTION A-A
MACHINE TO .010 CLEARANCE ON DIA. WITH AXLE
J. KREIDER
FRONT BOX TRAILING TRUCK
1 1/2" SCALE NKP 2-8-4